Dart Aerospace Ltd. Wednesday, 9/12/2007 12:13:07 PM Kim Johnston User **Process Sheet** : BUSHING **Drawing Name** Customer : CU-DAR001 Dart Helicopters Services Job Number : 34593 : 10725 **Estimate Number** A14: : D2652 Part Number P.O. Number S.O. No. : NA - D2652 REV A : 9/12/2007 **Drawing Number** This Issue : N/A Prsht Rev. Project Number : MACHINED PARTS : A Type **Drawing Revision** First Issue :111 : 34348 Material Previous Run : 10/5/2007 Each **Due Date** Written By Checked & Approved By NG : Est Rev:18 Now machined in house. Comment **Additional Product** Job Number: Description: **Machine Or Operation:** Seq. #: 303 Round Bar 0.500" 1.0 M303R0500 Comment: Qty.: 0.0578 f(s)/Unit Total: 28.8750 f(s) Material:303 ss .500" Round Bar (M303R0500) Batch: 1/10555 G 2.0 Comment: HARDINGE CNC LATHE SMALL 1-Turn as per Folio FA250 & Dwg D2652 2-Deburr 3.0 QC2 Comment: INSPECT PARTS AS THEY COME OFF MACHINE 4.0 QC8 SECOND CHECK Comment: SECOND CHECK PACKAGING RESOURCE #1 5.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location:

## **Dart Aerospace Ltd**

W/O:		WORK ORDER C	HANGES				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No:	PAR #:	Fault Category:	_ NCR: Yes No DQA:	Date: <u>여성위//</u> 8
			QA: N/C Closed:	Date:

NCR:			WORK ORDI	ER NON-CONFORMAN	CE (NCR)		;	
		Description of NC		Corrective Action Section I	3	Verification	A	A
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
			3.0					
		3						

NOTE: Date & initial all entries

Date:

Wednesday, 9/12/2007 12:13:07 PM

User:

Kim Johnston

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 34593

Part Number: D2652

Job Number:



Seq. #:

**Machine Or Operation:** 

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



## **Dart Aerospace Ltd**

	WORK ORDER C	HANGES				
STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
	,					
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					(2)	7.4.180
	STEP		STEP PROCEDURE CHANGE By			STEP PROCEDURE CHANGE By Date Qty Chief Eng /

Part No:	PAR #:	_ Fault Category:	NCR: Yes No	DQA:	Date:
			QA: N/C	Closed:	Date:

NCR:			WORK ORDI	ER NON-CONFORMAN	CE (NCR)			
		Description of NO		Corrective Action Section B		Verification	A 1	
DATE	STEP	Description of NC Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
	•	¥			P4			
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NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	34593
Description: Bushing	Part Number:	D2652
Inspection Dwg: D2652 Rev: A		Page 1 of 1

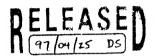
## FIRST ARTICLE INSPECTION CHECKLIST

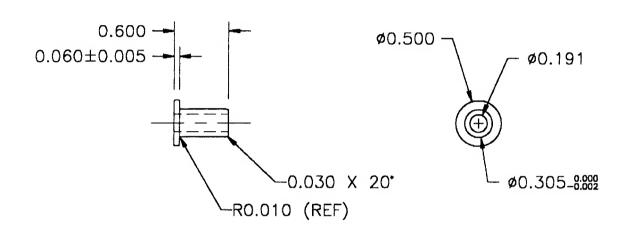
Approved	Revised by KJ/RF				Change New Issue	Rev         Date           A         03.12.12
	Date:	6	07/09/16	Date:	07/09/16	Date:
N/A	Prototype Approval:	<b>-</b>	14	Audited by:		Measured by:
			:			
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						:
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				OIO O	8	R0.010
				030 x 20°	+/-0.010	0.030 x 20°
				0.50	+/-0.010	Ø0.500
			1	0.1945	+0.005/-0.000	Ø0.191
			/	0.304	-0.002/+0.000	Ø0.305
			<	0.0625	+/-0.005	0.060
				0.6015	+/-0.010	0.600
Comments	Method of Inspection	Reject	Accept	Actual Dimension	Tolerance	Drawing <b>Dimension</b>
	Prototype	Prote	icle	X First Article		
	ביים -		7 7 7	┙ℷ	7.0	





DESIGN	DRAWN BY	DART AEROSPACE USA, FAIRCHILD INTERNATIONAL AIRPORT, W	
CHECKED	APPROVED	DRAWING NO.	REV. A
BW	10/08	D2652 si	HEET 1 OF 1
DATE		TITLE	SCALE
97:03:25		BUSHING	1:1





MATERIAL: AISI 303 SS

NOTE: BREAK ALL SHARP CORNERS 0.010 MAX

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY

RETURN TO

ENGINEERING

UNCONTROLLED COPY

SUBJECT TO AMENDMENT

WITHOUT NOTICE

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WORK ORDER